

C.15 475 Account

51N209734

R-45

New Trans 380,006 mi

New Clutch 406,999 mi

452523

DIESEL SERVICES INC.
 1381 Barrel Springs Rd.
 Bellingham, WA 98229

Invoice

Date	Invoice No.
01/25/17	8942

Bill To
 Red-E Trucking
 P.O. Box 659
 Redmond, Wa 98073-0659

Red-E Trucking
 P.O. Box 659
 Redmond, Wa 98073-0659

P.O. / Unit #	Terms	Engine Make	Engine S/N	CPL/AR#	Mileage/Hrs
R-45	NET 10th	CAT	NXS18371	C15 ACCERT	298801

Item	Description	Quan	Price	Amount
	C/ENGINE SMOKING/LOW POWER			
	CHECKED ENGINE WITH E-TECH AND FOUND #4 CYLINDER VERY WEAK ADVISED CUSTOMER AND DISASSEMBLED ENGINE AND FOUND #4 PISTON WITH BROKEN RING. CLEANED AND INSPECTED BLOCK. INSTALLED CAT PLATINUM O/H KIT. REASSEMBLED ENGINE. INSPECTED TURBO'S (OK). REPLACED HOSES AND LINES AS REQUIRED. CHECKED OPERATION.	62	92.00	5,704.00T
LABOR				
ECM CONNECTION	ECM HOOK UP	1	80.00	80.00T
242-9537	VALVE CVR GASKET C15	3	51.89	155.67T
201-6615	TIMING SENSOR (SEC)	1	131.78	131.78T
201-6616	SENSOR/BOOST	1	149.34	149.34T
238-5080	SEAL	1	4.90	4.90T
109-0077	SEAL	2	11.51	23.02T
228-4947	SEAL	2	4.87	9.74T
126-4935	GASKET	1	7.39	7.39T
113-5304	SEAL	1	17.89	17.89T
10R-2112	OIL COOLER	1	979.19	979.19T
113-5304	SEAL	1	17.89	17.89T
7E-6508	CAP A	1	9.89	9.89T
194-7631	FITTING	1	19.09	19.09T
238-5081	SEAL	1	5.54	5.54T
238-8253	HOSE	1	6.30	6.30T
161-6963	CLAMP	2	0.39	0.78T
10R-9925	OVERHAUL KIT C15 ACCERT	1	13323.94	13,323.94T
321-4323	HARNES ASSM.	1	208.24	208.24T
Subtotal				\$23,859.95
Sales Tax (8.5%)				\$2,028.10
Total				

Thank you for your business.

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R-45	NET 10th	CAT	NXS18371	C15 ACCERT	298801

Item	Description	Quan	Price	Amount
223-9257	HOSE	1	9.91	9.91T
276-9507	HOSE	1	19.49	19.49T
248-5513	THERMOSTAT	2	56.18	112.36T
61-4421	SPACER PLATE	1	555.06	555.06T
263-9001	HARNES ASSY.	1	1,002.00	1,002.00T
321-4324	HARNES ASSM.	1	184.56	184.56T
304-7863	HOSE ASSM.	1	89.01	89.01T
246-6036	HOSE	2	18.96	37.92T
305-6991	ELBOW	1	39.90	39.90T
DELO 400 LE	LUBE OIL 15/40 LE	10	18.10	181.00T
15W-40				
101-2844-ELC	ANTI-FREEZE (ELC)	12	18.18	218.16T
5515-075-S	HOSE ,SILCONE	12	5.61	67.32T
5515-0058-S	5/8 SILCONE HOSE	9	5.25	47.25T
BRZ-9410	HOSE CLAMP #10	8	3.31	26.48T
247-0055	HOSE	1	57.98	57.98T
247-0266	HOSE	1	49.45	49.45T
BRZ-9416	HOSE CLAMP	12	3.10	37.20T
5515-250-S	HOSE	7	2.79	19.53T
5515-300-S	HOSE	8	2.81	22.48T
P/H 20020-4	SOCKET	2	2.62	5.24T
P/H 3920-4-4	FITTING	1	15.33	15.33T
P/H 0620-8-8 JIC	FITTING	2	8.93	17.86T
NPL				
P/H 20020-8	SOCKET	2	4.10	8.20T
Subtotal				\$23,859.95
Sales Tax (8.5%)				\$2,028.10
Total				

Thank you for your business.

DIESEL SERVICES INC.
 1381 Barrel Springs Rd.
 Bellingham, WA 98229

Invoice

Date	Invoice No.
01/25/17	8942

Bill To
Red-E Trucking P.O. Box 659 Redmond, Wa 98073-0659

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P.O. / Unit #	Terms	Engine Make	Engine S/N	CPL/AR#	Mileage/Hrs
R-45	NET 10th	CAT	NXS18371	C15 ACCERT	298801

Item	Description	Quan	Price	Amount
206-8	HOSE (A2)	1.2	8.12	9.74T
BRZ-9410	HOSE CLAMP #10	4	3.31	13.24T
BRZ-9408	HOSE CLAMP #8	4	2.96	11.84T
BRZ-9444	HOSE CLAMP	1	3.91	3.91T
256-8753	FUEL FILTER	1	22.19	22.19T
5515-038-S	3/8 VENT HOSE (SILCONE)	2	4.01	8.02T
5515-100-S	1" SILCONE HOSE	2.5	5.91	14.78T
143-3655	OIL STABILIZER	1	29.78	29.78T
X007785	5" SEAL CLAMP	1	16.98	16.98T
ACCESSORIES	ACCESSORIES		51.19	51.19T
	Subtotal			23,859.95

Thank you for your business.

Subtotal	\$23,859.95
Sales Tax (8.5%)	\$2,028.10
Total	\$25,888.05

DIESEL SERVICES, INC. - EXCLUSIVE LIMITED WARRANTY

EXCHANGE AND REBUILT ENGINES

DIESEL SERVICES, INC warrants any exchange engine or other engine completely rebuilt to be free from defects in workmanship and material, under normal use and service, for ONE (1) YEAR or 100,000 MILES OR 3,600 HOURS of operation, whichever shall occur first, from the date of delivery to the "first purchaser, but subject to the following conditions. Until the engine shall have achieved six (6) months or 50,000 miles or 1,800 hours of operation, whichever shall occur first, from the date of delivery to the first purchaser, DIESEL SERVICES, INC will bear reasonable labor costs required to repair or any part found by it to be defective as stated above, provided the repairs or replacements are made by DIESEL SERVICES, INC at its branch locations. Repairs made at other locations must be in advance by DIESEL SERVICES, INC at their sole discretion. Exchanges or completely-rebuilt engines installed by DIESEL SERVICES, INC or any authorized warranty dealer within their dealer network are warranted to include removal and installation labor.

EXCHANGE ASSEMBLIES

DIESEL SERVICES, INC warrants any subassembly, component, or accessory sold by it on an exchange basis to be free from defective workmanship and materials under normal use and service for a period of six (6) months or 50,000 miles or 1,800 hours of operation, whichever shall occur first. Our obligation under this agreement shall be only to repair or exchange the subassembly in question. Expenses involved in removing or reinstalling the subassembly or any transportation charges involved are not covered under this subassembly warranty. Exchange flat-rate items installed by DIESEL SERVICES, INC or any authorized warranty dealer within their dealer network are warranted to include removal and installation labor for 90 days from the date of completed repair or for the first 25,000 miles or 900 hours of operation, whichever occurs first.

TIME-AND-MATERIAL REPAIRS (LABOR)

DIESEL SERVICES, INC warrants any time-and-materials repair work on any subassembly, component, accessory, or complete engine to be free from defective workmanship under normal use and service ONLY. Said warranty will extend for a period of ninety (90) days from the date of completed repairs or the first 25,000 miles or 900 hours of operation, whichever occurs first.

IN-FRAME MAJOR OVERHAUL (LABOR)

DIESEL SERVICES, INC warrants any in-frame overhaul to be free from defective workmanship under normal use and service ONLY. Said warranty will extend for a period of ninety (90) days from the date of completed repairs or the first 25,000 miles or 900 hours of operation, whichever occurs first. In-Frame Major Overhaul: Any major in-frame repair where a minimum of pistons, liners, rings, main bearings and rod bearings are installed.

TIME-AND-MATERIAL REPAIR AND IN-FRAME OVERHAULS (PARTS)

Any new parts used in a time-and-materials or in-frame major overhaul will be covered by the warranty of the manufacturer of such parts, if any. Any parts left in the equipment or reused in the rebuilding and reconditioning of the equipment, any workmanship not affected by the rebuilding or reconditioning of the equipment will be covered only by any previous warranties. Unless the owner shall issue specific instructions to the contrary, only such parts will be replaced in rebuild or reconditioned Cummins engines as are considered necessary by DIESEL SERVICES, INC to continue operation at minimum cost to the company, only such parts will be replaced in rebuild or reconditioned Cummins engines as are considered necessary by DIESEL SERVICES, INC to constitute fulfillment of all liabilities of DIESEL SERVICES, INC, whether based on contract, negligence, or otherwise with respect to, or arising of, such equipment. The warranty provisions set forth therein are exclusive, and the of DIESEL SERVICES, INC with respect to any contract or sale or anything done in connection therewith, whether in contract, in tort, under any warranty or otherwise, shall not, except as provided exceed the price of the equipment or part on which such liability is based. DIESEL SERVICES, INC MAKES NO WARRANTIES OF ANY KIND, EXPRESS OR IMPLIED, EXCEPT THAT THE ITEMS SOLD SHALL BE FREE FROM DEFECTS IN WORKMANSHIP AND MATERIAL UNDER NORMAL USE AND SERVICE, FOR THE PERIODS DESCRIBED HEREIN. THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WRITTEN OR EXPRESS WARRANTIES. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION SET FORTH IN THE DOCUMENT, ANY IMPLIED WARRANTY INCLUDING THE IMPLIED WARRANTIES OR MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

Any new parts used in a time-and-materials or in-frame major overhaul will be covered by the warranty of the manufacturer of such parts, if any. Any parts left in the equipment or reused in the rebuilding and reconditioning of the equipment, any workmanship not affected by the rebuilding or reconditioning of the equipment will be covered only by any previous warranties. Unless the owner shall issue specific instructions to the contrary, only such parts will be replaced in rebuild or reconditioned Onan or Cummins engines as are considered necessary by DIESEL SERVICES, INC to insure continuing operation at minimum cost to the owner. Repair or replacement of any parts found by DIESEL SERVICES, INC to be defective within the warranty period described herein shall constitute fulfillment of all liabilities of DIESEL SERVICES, INC, whether based on contract, negligence, or otherwise with respect to, or arising of, such equipment. The warranty provisions set forth therein are exclusive, and the of DIESEL SERVICES, INC with respect to any contract or sale or anything done in connection therewith, whether in contract, in tort, under any warranty or otherwise, shall not, except as provided exceed the price of the equipment or part on which such liability is based. DIESEL SERVICES, INC MAKES NO WARRANTIES OF ANY KIND, EXPRESS OR IMPLIED, EXCEPT THAT THE ITEMS SOLD SHALL BE FREE FROM DEFECTS IN WORKMANSHIP AND MATERIAL UNDER NORMAL USE AND SERVICE, FOR THE PERIODS DESCRIBED HEREIN. THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WRITTEN OR EXPRESS WARRANTIES. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION SET FORTH IN THE DOCUMENT, ANY IMPLIED WARRANTY INCLUDING THE IMPLIED WARRANTIES OR MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

WARRANTY PROCEDURE

All parts supplied and repair work done which may be the subject of any warranty may be billed to the owner by DIESEL SERVICES, INC and will be paid for in the normal manner while a warranty claim is being initiated with the manufacturer and the allegedly defective parts are being examined. It and when DIESEL SERVICES, INC receives credit from the manufacturer as a result of a warranty claim, this credit will be passed on to the owner of the equipment.

None of these warranties will apply to the following:

1. Any engine that shall have been subject to overspeeding, misuse, negligence, or accident.
2. Any engine that shall have been repaired or altered by anyone in such a way that in the judgment of DIESEL SERVICES, INC its performance and reliability are adversely affected.
3. Any part of an engine improperly applied or installed by anyone other than DIESEL SERVICES, INC.
4. Failures in any way resulting from use of parts not manufactured or approved by DIESEL SERVICES, INC.
5. Normal maintenance services, including but not limited to engine tune-up and the repair or replacement of filters and belts.

Previous Repair orders or invoices documenting proof of purchase must be presented by the buyer to DIESEL SERVICES, INC at the time of the warranty repair request to determine if any of the foregoing warranties apply.

All claims for warranty must be filed within thirty (30) days of the failure date to be considered. The liability of DIESEL SERVICES, INC arising out of any defects shall not in any case exceed to cost of correcting such defects in accordance with the aforementioned warranties and shall not include any transportation charges; tow charges; travel expenses including room and board and substitute vehicles incurred by THE OWNER; consumable items, i.e., oil filters, belts, and hoses; owner's labor or material; loss of revenue; downtime; any other expenses or incurred costs; or any direct or indirect consequential damages. DIESEL SERVICES, INC shall not be liable for loss of time and/or revenue, profits, etc., to the user while the engine or other equipment is out of commission. Owner shall be liable for all expenses incurred by DIESEL SERVICES, INC outside of the authorized DIESEL SERVICES, INC repair locations, including any transportation charges, tow charges, and travel expenses, including room and board and other similar costs. If any parts covered by warranty as described above are replaced or repaired under warranty, then the original warranty period remains intact and on the new or repaired items will be shortened to extend only to the end of the original warranty period. This limitation will apply to repeated failures of the same item or other items and the warranty to the original purchase of the said item or part cannot be enlarged by repeated failures of that part or other items or parts.

DIESEL ReCon ENGINES, COMPONENTS AND ACCESSORIES

DIESEL SERVICES, INC will administer only the warranty of Diesel ReCon Company for Cummins ReCon diesel engines and ReCon components. Transmissions, clutches, radiators and other accessory items not remanufactured by Diesel ReCon Company are warranted by their respective manufacturers and are not warranted by Diesel ReCon Company.

WARRANTY PROCEDURE

All parts supplied and repair work done which may be the subject of any warranty may be billed to the owner by DIESEL SERVICES, INC and will be paid for in the normal manner while a warranty claim is being initiated with the manufacturer and the allegedly defective parts are being examined. If and when DIESEL SERVICES, INC receives a credit from the manufacturer as a result of a warranty claim, this credit will be passed on the owner of the equipment. Previous repair orders or invoices documenting proof of purchase must be presented by the buyer to DIESEL SERVICES, INC at the time of the warranty repair request to determine if any of the foregoing warranties apply. All claims for warranty must be filed within thirty (30) days of failure date to be considered. Owner shall be liable for all expenses incurred by DIESEL SERVICES, INC outside of the authorized DIESEL SERVICES, INC repair locations, including any transportation charges, tow charges, and travel expenses, including room and board and other similar costs.



Dunkin Diesel Service
PO Box 948
Snohomish, WA 98291
Ph:425-334-2866
Fax:425-335-5535

Invoice# 8264

Order ID: 8539

Service Writer: TS

Page 1

Red-E Trucking
P.O. Box 659
Redmond, WA 98073-0659

Tag: C95757C
Make: 2007 Kenworth T800
VIN: 1NKDXBOX47R209736

11/13/2020

General

Truck #R-45
 Mileage = 416,482
 Hours = 18,288:

\$5,382.00

Truck came in pushing coolant out. Ran a combustion test on the cooling system and test was positive for combustion gas in coolant. Pulled valve covers, rocker assemblies and VVA's. Removed cylinder head and found head severely cracked on the #5 cylinder. Swapped over injectors, plugs and everything needed onto the new cylinder head. Cleaned block and checked liner protrusion. Protrusion was in spec. on all six liners but deck plate had irregularities around #4 & #5 cylinders. Installed a new deck plate. Installed new cylinder head. Replaced several old coolant hoses including both Tranny cooler lines that were very brittle. Installed several old and rocker housing. Set valves, injectors and VVA's. Put Turbo's back together. Filled with coolant. Ran engine and checked for leaks.
 Road tested and truck runs good.

Parts:	1	DCWN223-7263VS	Cylinder head-Cat C15	\$3,850.00	\$3,850.00
	1	C15013	Cylinder head gasket set	\$547.11	\$547.11
	1	EMSKC15A	Exhaust manifold kit	\$271.75	\$271.75
	2	2477133	Regulator/Thermostats	\$43.32	\$86.64
	1	4174316	Front over gasket set	\$215.89	\$215.89
	1	360466	Spacer plate	\$355.11	\$355.11
	4	1803399	Sound-packing	\$63.74	\$254.96
	1	8L2786	O-ring	\$5.84	\$5.84
	1	2644297	Temperature sensor	\$54.39	\$54.39
	7	9L8925	Bolts	\$0.25	\$1.75
	8	1221472	Bolts	\$0.28	\$2.24
	4	#10 Hose Clamp	Hose clamps	\$3.01	\$12.04
	159	H-152 Hose 3/4"	3/4" Heater hose	\$0.21	\$33.39
	2	124-1855	Head bolts(short)	\$13.93	\$27.86
	1	83118	Helicoils	\$2.79	\$2.79
	1	2566453	Temperature sensor	\$54.39	\$54.39
	14	H-313 - Hose	Fuel hose	\$3.53	\$49.42
	13	R617-Hose(per ")	Stick hose(2-1/2")	\$2.13	\$27.69
	22	H-150-Hose 3/8"	Heater hose, 3/8"	\$1.26	\$27.72
	2	#0-Clamp(Mini)	Clamp(mini)	\$2.59	\$5.18
	2	1803399	Sound-packing	\$61.05	\$122.10
	80	H-153 Hose 5/8"	Heater hose	\$0.27	\$21.60
	4	#8 Hose Clamp	Hose clamps	\$2.20	\$8.80
	2	#16 Hose Clamp	Hose clamps	\$3.82	\$7.64
	25	H-133-Hose 1"	Heater Hose 1"	\$0.50	\$12.50
Sublet:		Freight		\$240.00	\$6,058.80
Tech - JD			General Total		\$11,680.80

Any warranties on parts and accessories sold hereby are made by the manufacturer. The above shop disclaims all warranties, including implied warranties of merchantability or fitness for the particular purpose, and does not authorize any person to assume for it any liability.

All cores must be returned within 30 days from date of purchase to receive credit, if applicable.

Invoice# 8284

Order ID: 8539

Service Writer: TS

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11/13/2020

Monday-Friday 8am-5pm

Job Totals	\$11,680.80
Sales Tax	\$1,074.63
Partial Payments	\$0.00
Paid by Cash	\$12,755.43

HEAVY DUTY TRANSAXLE, INC

P.O. Box 160
Monroe, WA 98272
360-794-2021
hdtbilling@gmail.com
www.hdtransaxle.com



Statement

TO

Red-E Trucking, Inc
PO Box 659
Redmond, WA 98073-0659

STATEMENT NO. 2172

DATE 09/30/2019
TOTAL DUE \$8,142.85
ENCLOSED

DATE	DESCRIPTION	AMOUNT	OPEN AMOUNT
09/12/2019	Invoice #14835: Due 10/12/2019. <i>Trans</i>	8,142.85	8,142.85

Current Due	1-30 Days Past Due	31-60 Days Past Due	61-90 Days Past Due	90+ Days Past Due	Amount Due
8,142.85	0.00	0.00	0.00	0.00	\$8,142.85

By accepting goods, customer agrees to Heavy Duty Transaxle Inc Terms and Conditions - Customer may request a copy via Hdtbilling@gmail.com.

Please note: Past Due payment policy: Any NET account whose balance is past due for 2 consecutive months or 3 times within a given 12 month period will have its terms reduced to PIA(Payment in Advance)