# PUBLIC AUCTION

### CONTOUR COUNTERTOPS

SURPLUS EQUIPMENT

Date: 10:00 AM | Thursday - March 21 Preview 8:00 AM to 4:00 PM | Wednesday, March 20

Location: 24602 Pacific Hwy South, Kent, WA 98032

Woodworking & Countertop Forming Equipment Equipment no longer needed for continuing operations



CREATIVE AUTOMATION FULLY INTEGRATED MINATE COUNTERTOP BLANK FORMING I INF



2006 BIESSE AKRON 855 **EDGEBANDER** 







James G. Murphy Co. Commercial & Industrial Auctioneers



1.800.426.3008 - 425.486.1246 murphyauction.com

## NO MINIMUMS - NO RESERVES

















2006 CREATIVE AUTOMATION FULLY INTEGRATED
LAMINATE COUNTERTOP BLANK FORMING LINE WITH A
SPEED OF ONE DECK PER 45 SECONDS, AUTOMATED
INLINE INCLUDES: CORE BUILDER W/AUTOMATIC FEED &
CORE PUSHER, CREATIVE AUTOMATION
LAMINATOR, MIDWEST AUTOMATION POST FORMER AND
COVING MACHINES, PICK AND PLACE FOR 17 TOPS THAT
FEEDS TO FEED MITER SAWS, SEE ONSITE
REPRESENTATIVE FOR DETAILED SPECIFICATIONS,
BREAKDOWN OF THE FORMING LINE LISTED BELOW:

**AUTOMATIC CORE FEEDER:** 2006 CREATIVE AUTOMATION 8,000 LB SCISSOR LIFT W/AUTO CORE PUSHER, F/L LOADED INFEED ROLL CASE, S/N: 11400 506

CORE BUILDER: 2006 CREATIVE AUTOMATION CORE BUILDER W/(6) 10HP & (4) 7 1/2HP HEADS, VERTICAL & HORIZONTAL DOVETAIL SLIDES, (3)HORIZONTAL HEADS ON BOTH SIDES OF INFEED, (1)HORIZONTAL & (1)VERTICAL OUT FEED HEADS ON BOTH SIDES W/PROSCALE SYSTEM, BACK SPLASH RELIEF GROOVE HEAD, RIGHT SIDE SIDE FIXED, 12" TO 49" CORE WIDTH CAPACITY, NORDSON DURABLUE 25 HOT MELT, (4) HOSES, (4) NOZZLES, ALLEN BRADLEY PANELVIEW 1000 CONTROLS, S/N: 11400 506

POWER CONVEYOR: CREATIVE AUTOMATION POWER OUTFEED ROLL CASE TO LAMINATOR W/3-ARM TRANSFER OPTION, S/N: 11402 506

LAMINATOR: 2006 CREATIVE AUTOMATION LAMINATOR, 14-WHEEL CORE INFEED, VAC ARM LAMINATE FEED, TOP & BOTTOM BLACK BROS CO MOD# 775 SPE GLUE ROLLS, HEATED GLUE SPREAD CONVEYOR SYSTEM TO HEATED PRESS ROLLS, ALLEN BRADLEY PANELVIEW 1000 CONTROLS, S/N: 11401 506

POWER CONVERYOR: 2006 CREATIVE AUTOMATION INFEED/OUTFEED POWER ROLL CONVEYOR TO POST FORMER. S/N: 11402 506

**POST FORMER:** MIDWEST AUTOMATION SF-218 SF POST FORMER, CREATIVE AUTOMATION 6-HEAD SPRAY APPLICATOR, S/N: 220-9004

(2) POWER CONVEYORS: 2006 CREATIVE AUTOMATION
5' X 15' ADJUSTABLE WIDTH BELT CONVEYOR, S/N: 11402
& 2006 CREATIVE AUTOMATION 13' X 5' POWER
OUTFEED ROLL CASE, S/N: 11402 506

BACKSPLASH COVING MACHINE: MIDWEST AUTOMATION 3110A BACK SPLASH FORMER W/NORDSON DURABLUE 10 L HOT GLUE MACHINE, S/N: 537506

AUTOMATIC MITER SAW FEEDING: 2006 CREATIVE
AUTOMATION PNUMATIC PICK AND PLACE MACHINE,
17-PIECE TOP HOLDING CAPACITY TO FEED (3) MITER
SAW STATIONS, TAKE AWAY SCRAP CONVEYOR &
CONTROL PANEL

#### ADDITIONAL EQUIPMENT

MIDWEST AUTOMATION CS5236 20" BLADE MITER SAW, LASER, PNUEMATIC HOLD DOWNS, S/N: 1447-9507

MIDWEST AUTOMATION 5033 16" BLADE COUNTER TOP SAW, LASER, PNUEMATIC HOLD DOWN

MIDWEST AUTOMATION 2150 PINCH ROLL W/5' ADJUSTABLE ROLL

2001 ROUTECH RECORD 240 CNC ROUTER MACHINING CENTER, 5' X 12' TABLE, 12-HEAD AUTOMATIC TOOL CHANGER, SCM CONTROLS, HANDHELD REMOTE, (3) VACUUM PUMPS, COOLING SYSTEM, 60HZ, S/N: AA1/012155

2006 BIESSE AKRON 855 EDGEBANDER W/PREMILL, CORNER ROUNDING, TOP & BOTTOM EDGE & END TRIMMING, 60HZ, 3-PHASE, S/N: 68162 (DETAILED SPECIFICATIONS AVAILABLE)

GIBEN 400 SHW 12' BEAM SAW, 1 HP MOTOR, FOOT CONTROLS, DUST COLLECTION

**GIBEN SPF2000** 12' PANEL SAW, MOS 256 CONTROLS, S/N: 380.6 828

1998 STRIEBIG VERTICAL OPTISAW 2 5192 A 6' X 16' PANEL SAW W/STRIEBIG AG CH 6014 LITTAV CONTROLS, S/N: 28235

**1990 STRIEBIG VERTICAL ECONOM 5192 E/H** 6' X 16' PANEL SAW, S/N: 20388

SAFTY SPEED CUT MFG. H5 5' X 10' PANEL SAW, S/N: 91
MIDWEST AUTOMATION CORFAB 1520 CORE BUILDER
W/PLASTIC NO-DRIP INSERT CAPABILITY, S/N: 44-7808

#### 10:00 AM | THURSDAY - MARCH 21











3-ARM SINGLE SIDE CANTILEVER RACKING ASSORTED PALLET RACKING MARMO MACCANICA LOT522CAI 10' GRANITE POLISHER W/ 12" BELT 230V, 60HZ



4.000 LB SCISSOR LIFT TABLE

5 BLADE GANG RIP SAW W/POWER FEED

RITTER R-12F 12-HEAD BORING PRESS, S/N: 146

**DELTA** TABLE SAW W/FENCE

POWERMATIC 72 12/14 TABLE SAW, S/N: 172208

POWERMATIC 66 TABLE SAW W/FENCE, S/N: 96661564

**POWERMATIC 66 TABLE SAW** 

MINIMAX SI10E TABLE SAW W/JET POWER FEED

(4) DEWALT DW715 12" COMPOUND MITER SAWS

(2) MILWAUKEE 6490 10" MITER SAWS

HITACHI C10FS 10" SLIDING COMPOUND MITER SAW

HITACHI C10FCE2 10" COMPOUND MITER SAW

(12) 10' ROLLER CONVEYORS

(3) 4' X 12' LAYOUT TABLES ON CASTERS

(GOES WITH CREATIVE AUTOMATION LAMINATOR)

**DELTA 28-203** 12" BANDSAW, S/N: 96J95864

(3) DUMP HOPPERS

DAYTON 32917D 14" DRILL PRESS

(2) DELTA 1/2 HP 12" DISC SANDERS

**DELTA** 12" BANDSAW

(2)PATTON SHOP FANS

**BELSAW 2-BAG DUST COLLECTOR** 

(2) PACE M107C PORTABLE HEATERS

LARGE ASSORTMENT OF TOOLS

#### TERMS & CONDITIONS

AN ON-SITE BUYERS PREMIUM OF 10% WILL BE CHARGED ON ALL SUCCESSFUL BIDS.

AN ONLINE BUYERS PREMIUM OF 15% WILL BE CHARGED ON ALL SUCCESSFUL BIDS.

PAYMENT: FULL PAYMENT MUST BE MADE BY THE CLOSE OF BUSINESS, AUCTION DAY. CASH, CASHIERS CHECK, MASTER & VISA CARDS, WIRE TRANSFERS ONLY. PERSONAL OR COMPANY CHECKS ACCEPTED ONLY WITH BANK LETTER OF GUARANTEE. ABSENTEE BIDS ACCEPTED WITH 25% DEPOSIT.

REMOVAL: NO PURCHASE MAY BE REMOVED DURING THE AUCTION UNLESS OTHERWISE ANNOUNCED BY THE AUCTIONEER. ALL ITEMS MUST BE REMOVED 1 HOUR AFTER THE AUCTION OR FRIDAY, MARCH 22ND BETWEEN 8AM AND 4PM AND FROM MARCH 25TH THROUGH MARCH 28TH BETWEEN 8AM AND 4PM. NO WEEKEND REMOVAL. ANNOUNCEMENTS MADE BY THE AUCTIONEER AT THE TIME OF SALE TAKE PRECEDENCE OVER PRINTED MATTER. AUCTIONEER RESERVES THE RIGHT TO SELL ACCESSORIES, PARTS OR ATTACHMENTS ON A SEPARATE AND/OR AGGREGATE BASIS.

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24602 Pacific Hwy South, Kent, WA 98032





James G. Murphy Co. Commercial & Industrial Auctioneers

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STRIEBIG VERTICAL OPTISAW 2 5192-A



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